

Improvements in Six-Minute Walk Distance and Functional Status following Phase II Cardiac Rehabilitation

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ABSTRACT

Objectives: To evaluate changes in 6-minute walk distance (6MWD) and New York Heart Association (NYHA) functional class (FC) among patients participating in an outpatient phase II cardiac rehabilitation (CR) program

Study design: Retrospective analytic study

Setting: Maharat Nakhon Ratchasima Hospital, a tertiary care hospital in Thailand

Participants: A total of 112 patients enrolled in the CR program between January 2022 and September 2024 and who had at least two 6MWD results available were included. Patients with incomplete data were excluded.

Methods: Demographics and clinical data were collected from the medical records of the patients. The 6MWD and the FC were assessed before and after CR program. The program also included exercise prescription, lifestyle and risk-factor modification.

Results: 97 patients (86.6%) had coronary artery disease, and 14 (12.5%) had congestive heart failure. Overall, 61.6% (95% CI: 52.4, 70.1) showed a $\geq 10\%$ improvement in 6MWD from baseline. Prior to the outpatient phase II CR program, 18 patients were in FC I, 78 were in FC II, and 16 were in FC III. After the implementation of the CR program, 83 patients were classified as FC I, and none remained in FC III. In a modified Poisson regression analysis, intermediate-risk patients were 1.6 times more likely to improve than low-risk patients, while a baseline 6MWD < 300 m was independently associated with greater improvement (adjusted prevalence ratio, 1.7).

Conclusions: Participation in a structured CR program was associated with significant improvements in 6MWD and FC, with 61.6% of patients achieving $\geq 10\%$ improvement in 6MWD from baseline. Patients with lower baseline 6MWD (< 300 m) and moderate risk stratification appeared to derive greater improvements.

Keywords: cardiac rehabilitation, 6-minute walk test, outcomes, functional status

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Introduction

Cardiac rehabilitation (CR) is a comprehensive intervention that includes physician-prescribed exercise, modification of cardiac risk factors, psychosocial assessment, and outcomes assessment.¹ There was evidence of significant improvement in functional capacity, quality of life,² and reduced cardiovascular mortality.³ The European Society of Cardiology (ESC) and American Heart Association (AHA) both provide a Class IA recommendation that CR is an essential component of the treatment for patients with coronary artery disease (CAD)^{4,5} and chronic heart failure.^{6,7}

The Six-Minute Walk Test (6MWT) is one of the most widely used tools for assessing physical performance in CR programs. It is a simple, reliable measure that effectively reflects responsiveness to clinical changes following rehabilitation.⁸ Multiple factors can influence 6MWT improvement in CR programs. Previous studies have demonstrated that the 6MWT shows improvement following CR.⁹⁻¹¹ Factors associated with an increase in the six-minute walk test distance (6MWD) include younger age,¹² absence of diabetes mellitus,¹³ a higher number of attended rehabilitation sessions, and lower baseline physical function.¹⁴ These findings highlight the importance of tailoring rehabilitation programs to optimize outcomes for different patient groups. According to the 2024 AHA guideline,¹ an improvement in the 6MWD of $\geq 10\%$ from baseline is considered an appropriate clinical goal following CR.

The CR clinic at Maharat Nakhon Ratchasima Hospital was established in 2022 and has been providing CR services since then. The program included assessment, 6MWT, home-based exercise prescription, guidance on exercise precautions, and lifestyle and risk-factor modification. However, a systematic evaluation of rehabilitation patients' clinical outcomes has not yet been conducted. This study aims to assess 6 MWD and functional class (FC) after phase II CR to help develop ideas for effective rehabilitation strategies to improve service delivery in the future.

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Methods

This retrospective analytic study was conducted at the outpatient CR clinic, Maharat Nakhon Ratchasima Hospital. The study received approval from the Ethics Committee of Maharat Nakhon Ratchasima Hospital on January 22, 2026 (Project ID: 012/2026, approve January 22, 2026).

Participants

All patients enrolled in the CR clinic phase II program between 1 January 2022 and 30 September 2024 were identified from the hospital database, and their electronic medical records were reviewed. Inclusion criteria were: age ≥ 18 years, a diagnosis of CAD, congestive heart failure, valvular heart disease, or complete heart block on a permanent pacemaker (NYHA-FC 1,2,3), participation in at least two CR sessions, and availability of at least two 6MWT measurements. Patients were enrolled in the CR program following medical or surgical treatment, including guideline-directed medical therapy, percutaneous coronary intervention (PCI), coronary artery bypass grafting (CABG), or valve surgery, as appropriate. Patients with incomplete data were excluded, including those without available low-density lipoproteins (LDL) results or documented home-based exercise records. After the inclusion-exclusion screening, data were collected from medical records using case record forms. The pilot study showed that 20 patients (66.7%) achieved $\geq 10\%$ improvement in 6MWD from baseline. According to the Cochran's formula $Z^2/2P(1-P)/d^2$, the significance level was set to 0.05, and the estimation error of P was 0.67, indicating that at least 98 subjects were needed. The estimated proportion (P) for sample size calculation was obtained from a pilot sample randomly selected from outpatient clinic records. The pilot sample was used for this purpose and was not included in the final analysis.

Procedure

Data were collected from medical records using case record forms, including demographic and clinical variables: age, sex, body mass index (BMI), underlying comorbidities, diagnosis, smoking status, risk stratification, and major cardiovascular events within 1 year. Baseline and final measurements of heart rate, blood pressure, FC, 6MWD, and LDL were recorded. In addition, the type and duration of the most recent exercise session as well as the frequency of exercise sessions were documented.

The 6MWT was performed at the first follow-up visit after hospital discharge, provided there were no contraindications. The final 6MWT used for analysis was the last available assessment before discharge from the CR program. New York Heart Association (NYHA) FC was determined by a physiatrist according to standardized criteria, based on patients' reported symptoms (e.g., dyspnea, fatigue) and their reported functional limitations during daily activities. The evaluation was conducted at baseline before participation in the CR program.

Risk stratification was based on the AACVPR¹⁵ criteria using non-exercised testing findings. Patients were classified as low risk if they had a resting left ventricular ejection fraction (LVEF) $\geq 50\%$, an uncomplicated myocardial infarction or complete revascularization, absence of complex ventricular arrhythmias at rest, absence of heart failure, and no signs or symptoms of post-event or post-procedure ischemia. Moderate risk was defined as an LVEF of 35.0 to 49.9%. Patients who did not meet the criteria for low- or moderate-risk were classified as high risk. LVEF was assessed after the latest cardiac event and before enrollment in the CR program, and was used for risk stratification. The number of attended CR sessions was categorized into two groups (2-3 sessions and > 3 sessions). The cut-off for categorizing CR session attendance was determined based on the median distribution of attended CR sessions in the study population.

The outpatient CR program (phase II) at Maharat Nakhon Ratchasima Hospital primarily consists of an initial hospital-based assessment followed by a structured home-based exercise program. Each patient undergoes a comprehensive evaluation by physiatrists, including a 6MWT. Based on this assessment, individualized counseling is provided, covering home exercise prescription, self-monitoring of exercise intensity (using the rating of perceived exertion [RPE], consistent with the level achieved during the in-hospital assessment), exercise precautions, lifestyle and risk factor modification, and dietary guidance. Patients are advised to perform home-based exercise 3 to 5 days per week, with gradual increases in duration (approximately 10 to 20% per week or 1 to 2 minutes per session), while maintaining the prescribed intensity level. The first follow-up is scheduled 4 to 6 weeks after discharge from admission, with subsequent follow-ups at approximately 1 to 3-month intervals, depending on patient availability and clinical status. These follow-ups are conducted at the hospital to reassess functional capacity and adjust the exercise prescription as needed. Patients are instructed to stop exercise immediately if warning symptoms occur, such as chest pain, dyspnea, dizziness, light-headedness, or presyncope. Patients are discharged from the program once they can safely perform exercise and daily activities at or near their usual level, or once they have achieved the predefined goals.

Statistical analysis

Descriptive statistics were used to summarize patient characteristics, including frequency, percentage, mean, standard deviation, and median (IQR). The chi-square test was used to compare qualitative variables. The 6MWD, heart rate, and LDL levels between the first and last follow-up visits were analyzed using paired t-tests, whereas changes in FC were evaluated using Fisher's exact test with a statistical significance level set at $p < 0.05$. The differences between the improved and not-improved groups were analyzed using the

chi-square test. Modified Poisson regression was used to estimate prevalence ratios for the binary outcome of achieving $\geq 10\%$ improvement in 6MWD. Variables that were significant in the univariable analysis and clinically relevant variables potentially associated with improvement in 6MWD were included in the multivariable model.

Result

A total of 598 patients participated in the outpatient CR program between January 1, 2022 and September 30, 2024. Of these, 65 had incomplete data, 157 had contraindications to CR or were unable to undergo 6MWT assessment, 236 had only one 6MWT measurement, and 28 were still in follow-up. The remaining 112 patients (76 men and 36 women; mean age, 59.8 years) were included. Among these patients, the diagnoses included CAD (86.6%), congestive heart failure (12.5%), and heart block (0.9%) (Table 1). Of the patients with CAD, 49 underwent post-PCI complete revascularization, 44 underwent post-PCI incomplete revascularization, and 4 underwent coronary artery bypass graft. Overall, 55.3% were classified as high-risk for CR, 11.6% as moderate-risk, and 33.1% as low-risk. 75.9% were receiving β -blockers. The duration of participation in the CR clinic was a median of 4 months (IQR: 3–6). Most patients 90 (80.4%) used walking as their exercise. 51 (45.5%) exercised for ≥ 30 minutes per day, and 107 (95.5%) exercised on ≥ 3 days per week. At the 1-year follow-up, 3.6% experienced rehospitalization, 0.89% died, and 95.5% had no cardiovascular events.

Overall, 61.6% of patients (95% CI: 52.4, 70.1) showed an improvement in 6MWD of $\geq 10\%$ from baseline. Among patients with a pre-CR 6MWD < 300 m, 82.5% showed improvement, compared with 50% among those with 6MWD ≥ 300 m. In addition, none of the patients who exercised fewer than 3 days per week showed improvement, whereas 64.5% of those exercising ≥ 3 days per week did. These differences were statistically significant. In contrast, sex, age, diabetes mellitus, diagnosis, and risk stratification did not show significant differences. (Table 2).

After CR, 74.1% (95% CI: 65.3, 81.3) were in FC I, 25.9% (95% CI: 18.7, 34.7) were in FC II, and no patients remained in FC III. Resting heart rate significantly decreased from 76.6 (SD = 12.8) to 72 (SD = 13.6) ($p < 0.01$). The 6MWD increased significantly from 312.8 (SD = 105.3) to 377.9 (SD = 93.1) ($p < 0.01$). LDL levels decreased significantly from 118.1 (SD = 40.6) to 83.7 (SD = 28.2) ($p < 0.01$) (Table 3).

When stratified by demographic factors, no differences in mean 6MWD were observed across sex, age groups, or diagnoses. However, when stratified by risk categories, a difference was noted. The intermediate-risk group demonstrated a mean pre- to post-CR difference of 105 m (SD = 43.1), which was greater than that observed in the low- and high-risk groups, with mean differences of 50.5 m and 65.4 m, respectively (Table 4).

Table 1. Clinical characteristics of the patients (n = 114)

Characteristics	Number (%)
Age (year) ¹	59.8 (11.6)
Male	76 (67.7)
Diagnosis	
SVD	36 (32.1)
DVD	29 (25.9)
TVD	32 (28.6)
Congestive heart failure	14 (12.5)
Heart block	1 (0.89)
Cardiovascular risk factor	
DM	35 (31.1)
HT	62 (55.3)
DLP	55 (49.1)
Smoking habit	
No smoking	72 (64.3)
History of smoking	39 (34.8)
Current smoking	1 (0.89)
BMI	
< 18.5	9 (8.0)
18.5-22.9	34 (30.4)
≥ 23	69 (61.6)
Baseline LVEF	
$< 35\%$	34 (30.3)
35-49%	32 (28.6)
$\geq 50\%$	46 (41.1)
Baseline FC	
1	18 (16.1)
2	78 (69.6)
3	16 (14.3)

¹Mean (SD); SVD, single vessel disease; DVD, double vessel disease; TVD, triple vessel disease; DM, diabetic mellitus; HT, hypertension; DLP, dyslipidaemia; BMI, body mass index; LVEF, left ventricular ejection fraction; FC, functional class

Univariate analysis revealed baseline 6MWD was statistically significantly associated with improvement in 6MWD. Other factors potentially associated with improvement in 6MWD, including risk stratification, the number of CR sessions attended, and age, were further evaluated using modified Poisson regression analysis. Intermediate-risk patients were 1.6 times more likely to demonstrate improvement than low-risk patients. Additionally, a baseline 6MWD < 300 meters was independently associated with greater improvement (adjusted prevalence ratio 1.7) compared with a baseline 6MWD ≥ 300 meters (Table 5).

Discussion

In this study, 61.6% of patients demonstrated improvement in 6MWD after completing CR. According to the 2024 AHA guideline,¹ an improvement in the 6MWD of $\geq 10.0\%$ from baseline is considered an appropriate clinical goal following CR. To date, no studies have compared outcomes using this $\geq 10\%$ threshold; therefore, this analysis is among the first to apply it. Previous studies have primarily compared absolute 6MWD values before and after CR participation.

Table 2. General characteristics and patient variables comparing patients with $\geq 10\%$ and $< 10\%$ improvement following CR

Variables	$\geq 10\%$ improvement (n = 69)	$< 10\%$ improvement (n = 43)	p-value
Age (year)			0.54
< 60	28 (58.3)	20 (41.7)	
≥ 60	41 (64.1)	23 (35.9)	
Diagnosis			0.32
CAD	62 (63.9)	35 (36.1)	
Congestive heart failure	7 (50.0)	7 (50.0)	
DM			0.15
Yes	25 (71.4)	10 (28.6)	
No	44 (51.1)	33 (42.9)	
Risk stratification			0.21
Low	19 (51.4)	18 (48.7)	
Intermediate	10 (76.9)	3 (23.1)	
High	40 (64.5)	22 (35.5)	
Pre-CR 6MWD			< 0.01
< 300	33 (82.5)	7 (17.5)	
≥ 300	36 (50.0)	36 (50.0)	
Functional class			0.25
1	9 (50.0)	9 (50.0)	
2	52 (66.7)	26 (33.3)	
3	8 (50.0)	8 (50.0)	
Number of attended CR sessions			1.00
2-3	44 (61.9)	27 (38.1)	
> 3	25 (61.0)	16 (39.0)	
Exercise adherence (days/week)			< 0.01
< 3	0 (0.0)	5 (100.0)	
≥ 3	69 (64.5)	38 (35.5)	

CAD, coronary artery disease; DM, diabetic mellitus; CR, cardiac rehabilitation; 6MWD, six-minute walk distance

Table 3. Clinical outcomes pre-CR and post-CR

Variables	Pre-CR, mean (SD)	Post-CR, mean (SD)	p-value
SBP	130 (21)	129.7 (19.4)	0.89
DBP	76.1 (11.8)	75.3 (11.9)	0.44
HR	76.6 (12.8)	72 (13.6)	< 0.01
6MWD	312.8 (105.3)	377.9 (93.1)	< 0.01
Functional class			< 0.01
1	18 (16.1)	83 (74.1)	
2	78 (69.6)	29 (25.9)	
3	16 (14.3)	0 (0.0)	
LDL	118.1 (40.6)	83.7 (28.2)	< 0.01

CR, cardiac rehabilitation; SBP, systolic blood pressure; DBP, diastolic blood pressure; HR, heart rate; 6MWD, 6-minute walk distance; LDL, low-density lipoprotein

A systematic review¹⁶ found strong evidence that the 6MWT was responsive to change in clinical status following CR, with an estimated mean difference in 6MWD of 60.4 m (95% CI: 54.6, 66.3 m; $p < 0.01$). This is consistent with our study's findings, which showed a mean improvement of 65.1 m (SD = 7.4, $p < 0.01$).

Analysis of factors associated with improvement revealed that patients with a baseline 6MWD of less than 300 meters demonstrated greater improvement, likely due to their

lower baseline functional capacity. In addition to pharmacological therapy, participation in exercise-based CR contributed to improved exercise capacity. Beyond central cardiac recovery, exercise-based CR provides additional benefits through peripheral and skeletal muscle adaptations. These adaptations include improved peripheral vascular function, increased oxidative muscle fiber composition, and reduced skeletal muscle wasting. Peripheral adaptations, particularly within skeletal muscle, are considered the primary mechanisms underlying improvements in peak oxygen consumption.¹⁷ In contrast, patients with a baseline 6MWD of ≥ 300 meters did not demonstrate a clear improvement, consistent with the categorization proposed by Wicks JR.¹²

However, those with a pre-6MWT distance ≥ 300 meters showed a pre- to post-6MWD increase of 14.2 to 18%, although individual comparisons to their own baseline were not performed. In addition, the 6MWT is a submaximal exercise test, which may limit the detectable change in patients with already high baseline 6MWD values.

Patients who exercised at least 3 days per week were more likely to show improvement in 6MWD than those who exercised less frequently, suggesting a potential dose-response relationship between exercise adherence and functional improvement. This finding is consistent with recommen-

Table 4. 6MWD according to demographic characteristics

Variables	Pre-CR 6MWD, mean (SD), m	Post-CR 6MWD, mean (SD), m	Mean change in 6MWD, mean (SD), m
Male	332.4 (100.6)	394.2 (82.9)	61.8 (44.6, 79.0)
Female	271.6 (104.4)	343.6 (104.7)	72 (43.3, 100.7)
Age			
< 60	351 (99.2)	416.2 (77.2)	65.2 (40.8, 89.6)
≥ 60	284.2 (101.6)	349.2 (94.2)	65 (46.4, 83.6)
Diagnosis			
CAD	309 (107.4)	376.1 (94.2)	67.2 (51.5, 82.8)
Congestive heart failure	336 (92.8)	390.4 (90.9)	54.4 (4.5, 104.3)
Risk stratification			
Low	320.6 (121.7)	371.1 (98.4)	50.5 (24.5, 76.5)
Intermediate	311.9 (119.7)	416.9 (117.9)	105 (61.9, 148.1)
High	308.4 (92.5)	373.8 (83.5)	65.4 (45.6, 85.3)

6MWD, Six-minute Walk distance; CR, cardiac rehabilitation; CAD, coronary artery disease

Table 5. Factors associated with patients' improvement in 6MWD

Factors	Unadjusted PR (95%CI)	Adjusted PR (95%CI)	p-value
Risk stratification			
Low	1	Ref.	
Intermediate	1.5 (1.0, 2.3)	1.6 (1.0, 2.5)	0.04
High	1.3 (0.9, 1.8)	1.3 (0.9, 1.8)	0.16
Pre-CR 6MWD			
≥ 300	1	Ref	
< 300	1.7 (1.3, 2.2)	1.7 (1.3, 2.3)	< 0.01
Number of attended CR sessions			
2-3	1	Ref	
> 3	1.0 (0.7, 1.3)	1.0 (0.8, 1.4)	0.82
Age			
< 60	1	Ref	
≥ 60	1.1 (0.8, 1.5)	0.9 (0.7, 1.3)	0.60

6MWD, Six-minute Walk distance; CR, cardiac rehabilitation

dations from the AHA guideline,¹ which advocates regular aerobic exercise 3 to 5 days per week to improve cardiovascular fitness and functional capacity.

Although most patients were classified as high-risk based on LVEF, the majority were in FC II. This apparent discrepancy is not unexpected, as LVEF reflects underlying cardiac systolic function, whereas FC represents patients' symptomatic status and functional capacity. Consequently, patients with reduced LVEF may still present with relatively mild symptoms, particularly in stable or optimally managed conditions.

Regarding FC, improvements were observed, with patients moving to FC I-II. This is consistent with previous findings showing that patients participating in CR achieved NYHA class II.¹⁸ Resting heart rate (RHR) significantly decreased from 76.6 (SD = 12.8) to 72 (SD = 13.6) bpm ($p < 0.01$), consistent with previous studies¹⁹ showing that regular exercise leads to RHR reduction.²⁰ However, 75.9% of patients were receiving β -blockers, which also contributed to the observed decrease in RHR through titration of β -blocker therapy. The

observed reduction in LDL can be attributed to both exercise²¹ and concurrent statin therapy. In patients with acute coronary syndrome, those with baseline LDL levels greater than 55 mg/dL all received statin treatment.

During CR visits, patients received counselling on home-based exercise with self-monitoring; follow-ups were scheduled approximately every 1 to 3 months. Because many patients lived far from the centre and were unable to attend weekly follow-ups for exercise titration as per a centre-based program, monitoring safety after the home-based program was crucial. At the 1-year follow-up, 3.6% of patients experienced rehospitalization, and 0.89% died. When comparing the risk of total mortality with home-based CR, the number of deaths was 24 per 1,000 (95% CI: 13, 43) during follow-up of up to 1 year, showing no significant difference.²² In addition, there were 4 rehospitalizations among 108 patients (3.7%),²³ which is comparable to the findings of our study.

In the intermediate-risk patient group, greater improvements were observed compared with the low-risk group because they were already in the middle range. This is likely

due to their baseline EF being within the moderate range; after CR and medical therapy, their symptoms improved, allowing for greater gains. In contrast, patients in the low-risk group already had good baseline 6MWD, so the difference was smaller, while those in the high-risk group had more limited improvement post-CR due to higher baseline risk.

Access to CR services: A total of 598 patients were included, of whom 236 (39.5%) had only one 6MWT measurement, indicating suboptimal follow-up for outcome collection. Some patients missed scheduled follow-ups, consistent with previous reports¹⁹, which showed 41.4% of patients missing follow-ups. Inadequate follow-up in CR remains a challenge worldwide. A study in Thailand identified barriers to CR attendance, including family and work commitments, transport-related factors, and the costs of attending CR.²⁴ These barriers were addressed in our program by providing a home-based exercise approach, allowing patients to exercise and titrate at home. Additional follow-up beyond the provided program could include the use of telemedicine to reduce barriers related to cost and transportation.

Regarding diagnoses, 86.6% of patients had CAD, 12.5% had congestive heart failure, and among CAD patients, 4.1% had undergone CABG following referral by cardiothoracic surgeons. This proportion was lower than that of post-PCI or CAG patients, whom cardiologists referred. The differences in referral proportions may be explained by the initiation of the CR program at Maharat Hospital, where the CR team conducted conferences to present the program to Cardiologists, securing their cooperation in referring cases to CR. Follow-up care for CABG cases, however, remained relatively low, which is consistent with previous research showing that a lack of communication related to CR between health care providers themselves and with patients contributed to poor CR uptake.²⁴

The main limitations of our study include its retrospective design based on medical record review. In addition, we were unable to fully exclude potential confounding factors, such as receipt of standard medical therapy and recovery following interventional procedures, which may have influenced some of the observed outcomes. We were unable to systematically exclude all comorbid conditions that may affect gait or exercise capacity. Based on available data, a small number of patients had a history of stroke with full recovery ($n = 7$) and osteoarthritis ($n = 1$), while data on spinal canal stenosis were not available. These conditions may act as confounding factors and could influence 6MWT performance, thereby limiting the extent to which observed changes reflect purely cardiovascular improvement. This study included only patients with at least two 6MWT results. As a result, patients who were unable to attend the second assessment or dropped out early were excluded, which may introduce selection bias. This may limit the generalizability of the findings and potentially overestimate the observed improvements.

Future studies should prospectively analyse and focus on expanding access to CR services, including the integration of telemedicine and the development of reimbursement models that support telemedicine-based care.

Conclusions

Participation in a structured CR program was associated with significant improvements in 6MWD and FC, with 61.6% of patients achieving $\geq 10\%$ improvement in 6MWD from baseline. Patients with lower baseline 6MWD (< 300 m) and moderate risk stratification appeared to derive greater improvements, suggesting that CR may be beneficial even in those with limited initial exercise tolerance. Future controlled trials are needed to definitively isolate the benefits of the CR program from the natural history of patient recovery.

Conflicts of interest declaration

The authors confirm that there is no conflict of interest related to the manuscript.

Generative AI declaration

The authors confirm that no large language models (LLMs) or artificial intelligence (AI) tools were used in the creation of this manuscript, including the writing, editing, or preparation and tables, with the exception of Grammarly for basic spell-checking.

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Data availability

The authors confirm that the data supporting the findings of this study are available within the article.

Author contributions

Panida Poolpipat: conceptualization, methodology, investigation, data curation, writing-original draft,

Rachawan Suksathien: supervision, validation, writing-review & editing.

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